

### DESCRIPTION



**BALTEK® VBC** is an engineered core material produced from certified, kiln-dried and oriented balsa wood layers. Its unique mechanical properties and process ability are obtained by the optimal alignment of various layers. **BALTEK® VBC** is an ideal, sustainable core material made of renewable resources with a very broad range of use.

### CHARACTERISTICS


- Optimized mechanical properties
- Excellent fatigue resistance and impact strength (e.g. +/-45 damage tolerance)
- Improved density distribution
- Homogeneous structure, easy to machine; stable even at thin panel thickness
- Excellent damping properties
- Ecological product from FSC®-certified plantations
- Superior skin adhesion
- Excellent fire behaviour

### APPLICATIONS

- **Marine:** Hulls, bulkheads, superstructures
- **Road and Rail:** Floors, roofs, side skirts, front-ends, doors, covers
- **Wind energy:** Shear webs
- **Building and construction:** Composite bridge decks, platforms, concrete forms, temporary shelters
- **Industrial:** Sporting goods, Ski & Snowboard
- **Aerospace:** Floors, general aviation
- **Defense:** Blast protection

### PROCESSING

- Adhesive bonding
- Hand lamination / spray lay-up
- Pre-preg processing (up to 180 °C)
- Resin injection (RTM)
- Vacuum infusion


MECHANICAL PROPERTIES			
Property	Standard	Unit	0°/90°
Drawing			
Design description			Alternating veneer layers in 0 / 90° grain orientation
Application / Properties			Optimized for processability and high core stability even for thin cores
Nominal sheet density	ASTM C-271	kg/m <sup>3</sup>	156
Minimum sheet density	ASTM C-271	kg/m <sup>3</sup>	136
Compressive strength perpendicular to the plane	ISO 844	N/mm <sup>2</sup>	4.5
Compressive modulus perpendicular to the plane	ISO 844	N/mm <sup>2</sup>	1000
Shear strength along bond lines	ASTM C-273	N/mm <sup>2</sup>	2.6
Shear modulus along bond lines	ASTM C-273	N/mm <sup>2</sup>	187
Shear strength across bond lines	ASTM C-273	N/mm <sup>2</sup>	1.3
Shear modulus across bond lines	ASTM C-273	N/mm <sup>2</sup>	90
Standard with		mm	1220
Standard lengths		mm	2440, 3050
Sheet tolerances	Width	mm	+/- 10
	Length	mm	+/- 10
	Thickness	mm	+0.25 / -0.75

**Remark: all mechanical properties determined at 20mm thickness**

The data provided gives approximate values for the nominal density. Due to density variations these values can be lower than indicated above. Minimum values to calculate sandwich constructions can be provided upon request.

The information contained herein is believed to be correct and to correspond to the latest state of scientific and technical knowledge. However, no warranty is made, either expressed or implied, regarding its accuracy or the results to be obtained from the use of such information. No statement is intended or should be construed as a recommendation to infringe any existing patent.

GM--TDS-069

MECHANICAL PROPERTIES			
Property	Standard	Unit	0°/90°
Drawing			
Design description			Alternating veneer layers in 0 / 90° grain orientation
Application / Properties			Optimized for processability and high core stability even for thin cores
Nominal sheet density	ASTM C-271	lb/ft <sup>3</sup>	9.74
Minimum sheet density	ASTM C-271	lb/ft <sup>3</sup>	8.49
Compressive strength perpendicular to the plane	ISO 844	psi	653
Compressive modulus perpendicular to the plane	ISO 844	psi	145038
Shear strength along bond lines	ASTM C-273	psi	377
Shear modulus along bond lines	ASTM C-273	psi	27122
Shear strength across bond lines	ASTM C-273	psi	189
Shear modulus across bond lines	ASTM C-273	psi	13053
Standard width		ft	4
Standard lengths		ft	8, 10
Sheet tolerances	Width	in	+/- 394
	Length	in	+/- 394
	Thickness	in	+0.01 / -0.03

The data provided gives approximate values for the nominal density. Due to density variations these values can be lower than indicated above. Minimum values to calculate sandwich constructions can be provided upon request.

The information contained herein is believed to be correct and to correspond to the latest state of scientific and technical knowledge. However, no warranty is made, either expressed or implied, regarding its accuracy or the results to be obtained from the use of such information. No statement is intended or should be construed as a recommendation to infringe any existing patent.

GM--TDS-069